

ABSTRACT

The invention relates to a method and assembly device for producing a rotary joint between a drive element and a flange. According to the invention, the drive element and the flange are screwed together at least by means of a first nut and a bolt of the drive element at least until the bolt is drawn axially in to a bore in the flange by the rotation of the first nut and until the drive element attains a final position in relation to the flange.